

# SERVICE & OPERATING MANUAL

## Original Instructions

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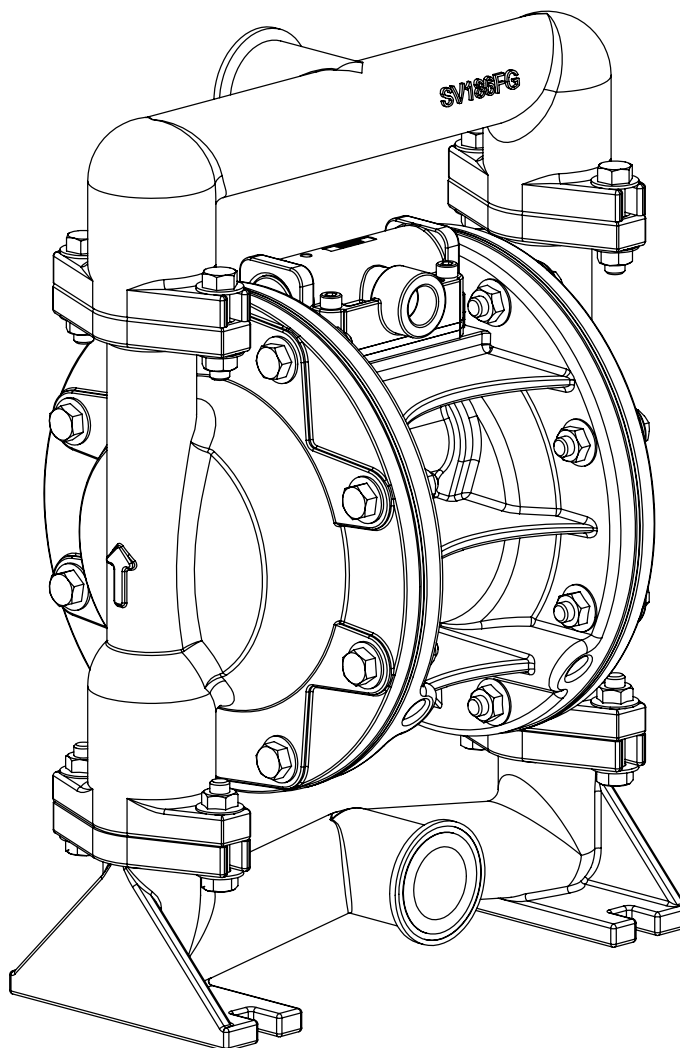
1935/2004/EC



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## Model F10

**Metallic Food Processing Pump**  
**Constructed with FDA Compliant Materials**  
**Design Level 1**



1: PUMP SPECS

2: INSTAL & OP

3: EXP VIEW

4: WARRANTY

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# Safety Information

## ! IMPORTANT



Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.



When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

## ! CAUTION



Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.



Nonmetallic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.



### WARNING

Pump not designed, tested or certified to be powered by compressed natural gas. Powering the pump with natural gas will void the warranty.



### WARNING

The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

## ! WARNING



When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.



Airborne particles and loud noise hazards. Wear eye and ear protection.



In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.



Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.



This pump is pressurized internally with air pressure during operation. Make certain that all fasteners are in good condition and are reinstalled properly during reassembly.



Use safe practices when lifting

# Temperature Tables

**Table 1. Category 2 ATEX Rated Pumps**

| Ambient Temperature Range [°C] | Process Temperature Range [°C] | Temperature Class | Maximum Surface Temperature [°C] |
|--------------------------------|--------------------------------|-------------------|----------------------------------|
| -20°C to +60°C                 | -20°C to +80°C                 | T5                | T100°C                           |
|                                | -20°C to +108°C                | T4                | T135°C                           |
|                                | -20°C to + 160°C               | T3                | T200°C                           |
|                                | -20°C to +177°C                | (225°C) T2        |                                  |

**Table 2. Category M2 ATEX Rated Pumps for Mining**

| Ambient Temperature Range [°C] | Process Temperature Range [°C] |
|--------------------------------|--------------------------------|
| -20°C to +60°C                 | -20°C to +150°C                |

Note: The ambient temperature range and the process temperature range should not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

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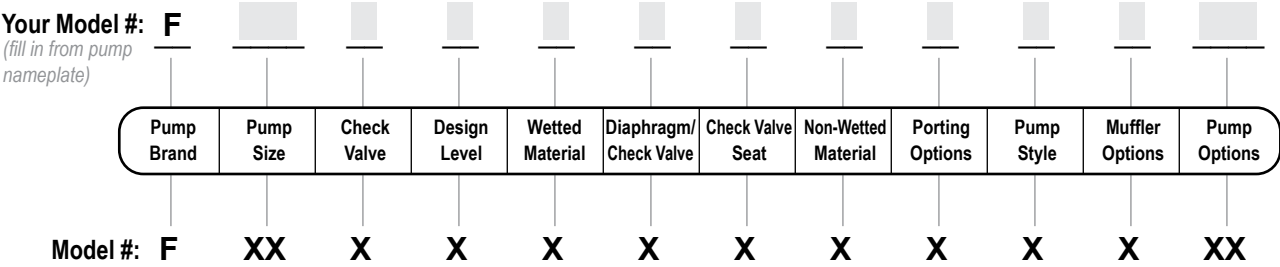
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# Explanation of Pump Nomenclature



**Pump Brand**  
F Food Processing

**Pump Size**  
10 1"

**Check Valve Type**  
B Ball

**Design Level**  
1 Design Level

**Wetted Material**  
S Stainless Steel

**Diaphragm/Check Valve Materials**  
\*D FDA Santoprene / PTFE  
\*H FDA Hytrel / FDA Hytrel  
\*K PTFE with FDA Hytrel Backer / PTFE  
\*Z PTFE One-Piece Bonded Fusion Diaphragm / PTFE

**Check Valve Seat**  
S Stainless Steel

**Non-Wetted Material Options**  
N Nickel Plated Aluminum  
P Polypropylene

**Porting Options**  
T 1 1/2" Sanitary Clamp

**Pump Style**  
F Food

**Muffler Options**  
6 Threaded Muffler

**Pump Options**  
0 None

\* Meets requirements of 1935/2004/EC and FDA CFR 21.177

Your Serial #: *(fill in from pump nameplate)* \_\_\_\_\_

# Materials

| Material Profile:                                                                                                                                                                                                                                                                                                                        | Operating Temperatures: |                |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|----------------|
|                                                                                                                                                                                                                                                                                                                                          | Max.                    | Min.           |
| <b>EPDM:</b> Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.                                                                                                                                                                                               | 280°F<br>138°C          | -40°F<br>-40°C |
| <b>Hytrel®:</b> Good on acids, bases, amines and glycols at room temperatures only.                                                                                                                                                                                                                                                      | 220°F<br>104°C          | -20°F<br>-29°C |
| <b>Santoprene®:</b> Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.                                                                                                                                                                                             | 275°F<br>135°C          | -40°F<br>-40°C |
| <b>Virgin PTFE:</b> (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures. | 220°F<br>104°C          | -35°F<br>-37°C |
| <i>Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.</i>                                                             |                         |                |

**Ambient temperature range** -20 C to +40 C

**Process temperature range** -20 C to +80 C for models rated as category 1 equipment  
-20 c to +100 C for model rated as category 2 equipment

In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

For specific applications, always consult the Chemical Resistance Chart.

**Note:** This document is a high level guide. Please be aware that not all model and or material combinations are possible for all sizes. Please consult factory or your distributor for specific details.

# Performance

## 1" Bolted Metal Rubber and TPE Fitted

### Flow Rate

Adjustable to ..... 0-46 gpm (174.1 lpm)

### Port Size

Suction ..... 1½" TRI-CLAMP

Discharge ..... 1½" TRI-CLAMP

**Air Inlet** ..... 3/8" NPT

**Air Exhaust** ..... 1/2" NPT

### Suction Lift

Dry ..... 16' (4.9 m)

Wet ..... 31' (9.4 m)

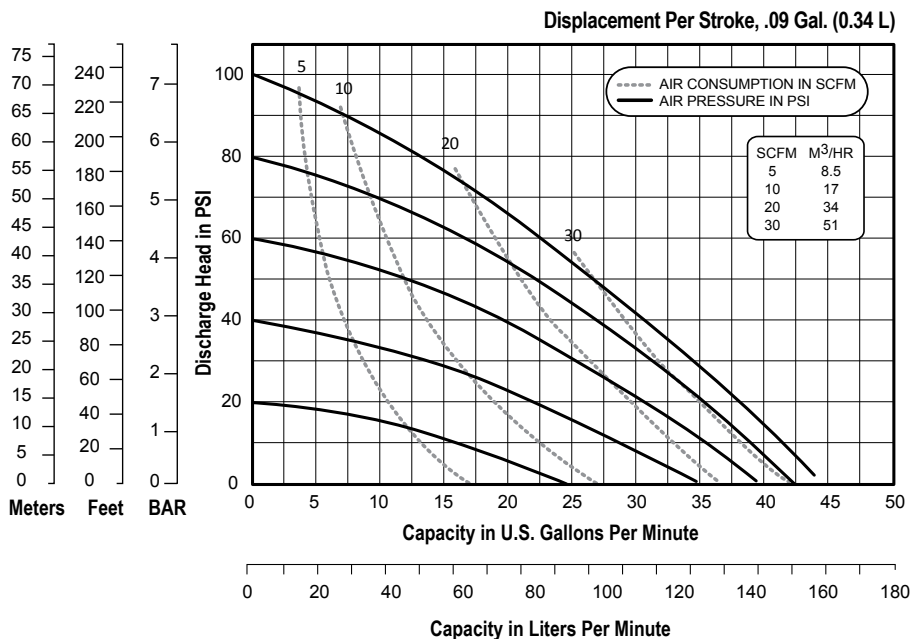
### Max Solid Size (Diameter)

..... 1/8" (3.2 mm)

**Max Noise Level** ..... 93 dB(A)

### Shipping Weights

Stainless Steel ..... 36 lbs (16.3 kg)



NOTE: Performance based on the following: elastomeric fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

## 1" Bolted Metal PTFE Fitted

### Flow Rate

Adjustable to ..... 0-36 gpm (136.3 lpm)

### Port Size

Suction ..... 1½" TRI-CLAMP

Discharge ..... 1½" TRI-CLAMP

**Air Inlet** ..... 3/8" NPT

**Air Exhaust** ..... 1/2" NPT

### Suction Lift

Dry ..... 11' (3.4 m)

Wet ..... 31' (9.4 m)

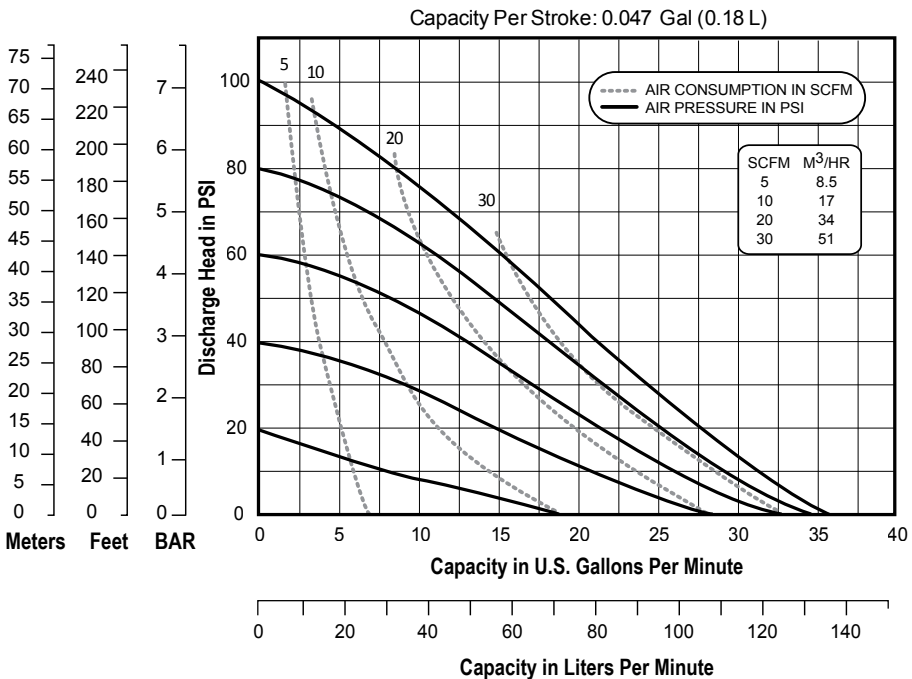
### Max Solid Size (Diameter)

..... 1/8" (3.2 mm)

**Max Noise Level** ..... 96 dB(A)

### Shipping Weights

Stainless Steel ..... 36 lbs (16.3 kg)



NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

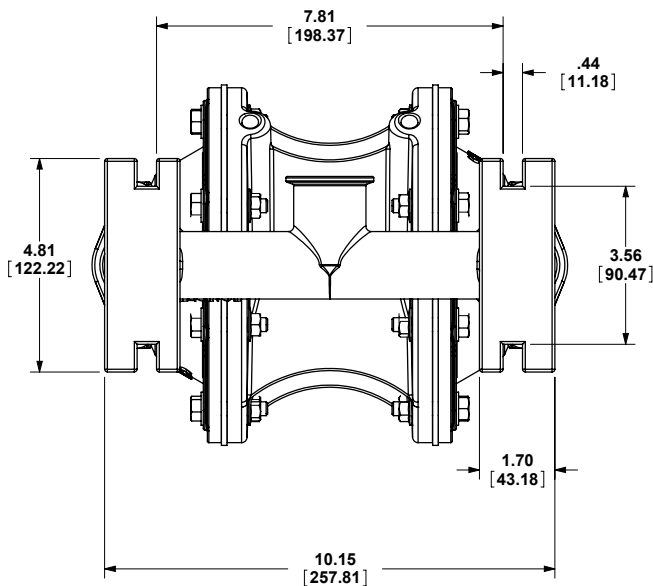
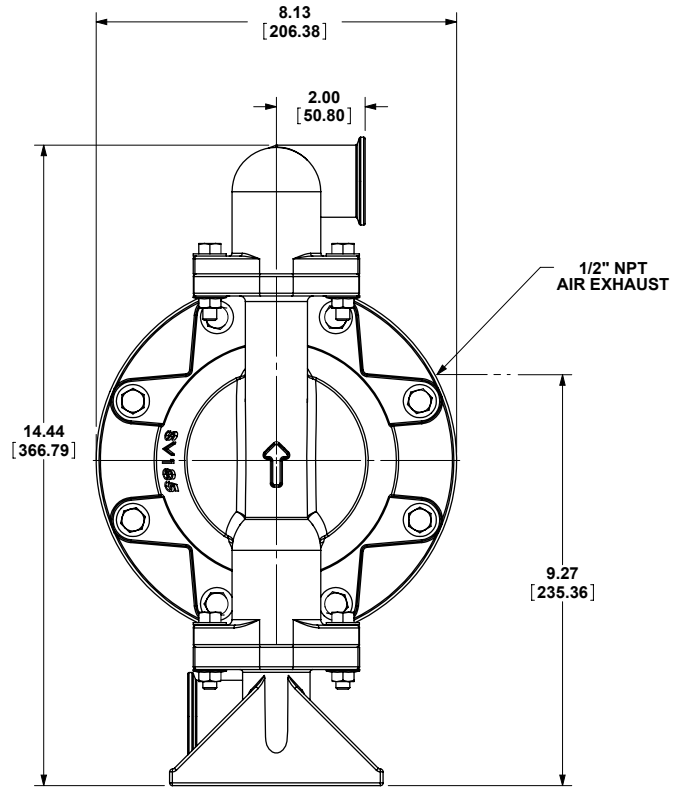
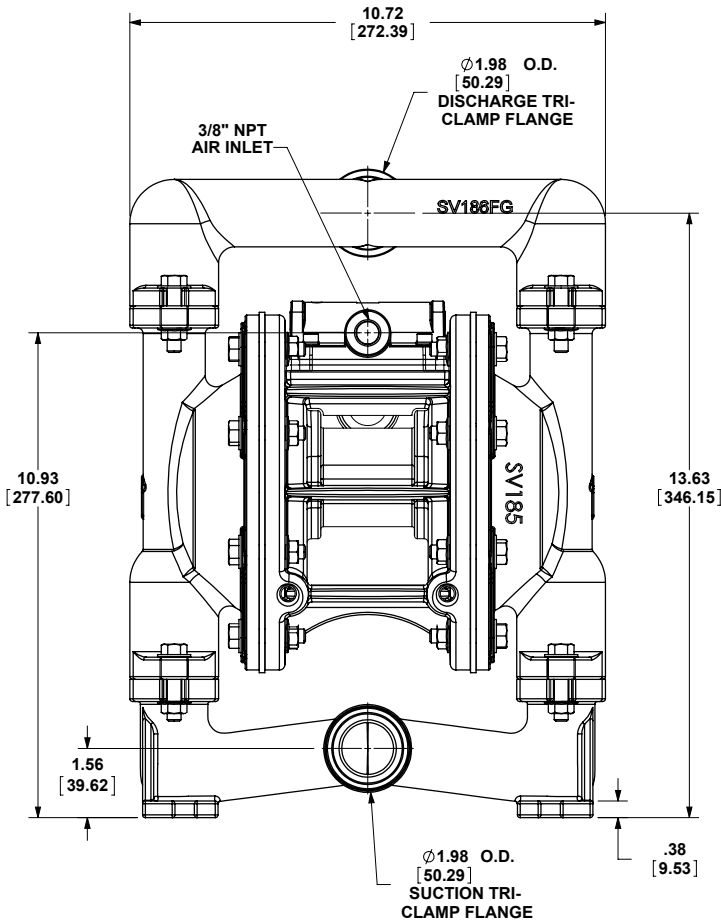
# Dimensional Drawings

## Food Processing Metallic

Dimensions in inches (mm dimensions in brackets).

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.

1: PUMP SPECS



# Principle of Pump Operation

Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air or nitrogen.

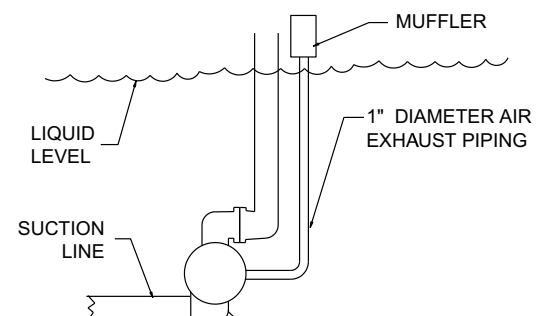
The main directional (air) control valve distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm. At the same time, the exhausting air from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port.

As inner chamber pressure (**P1**) exceeds liquid chamber pressure (**P2**), the rod connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap) orientation.

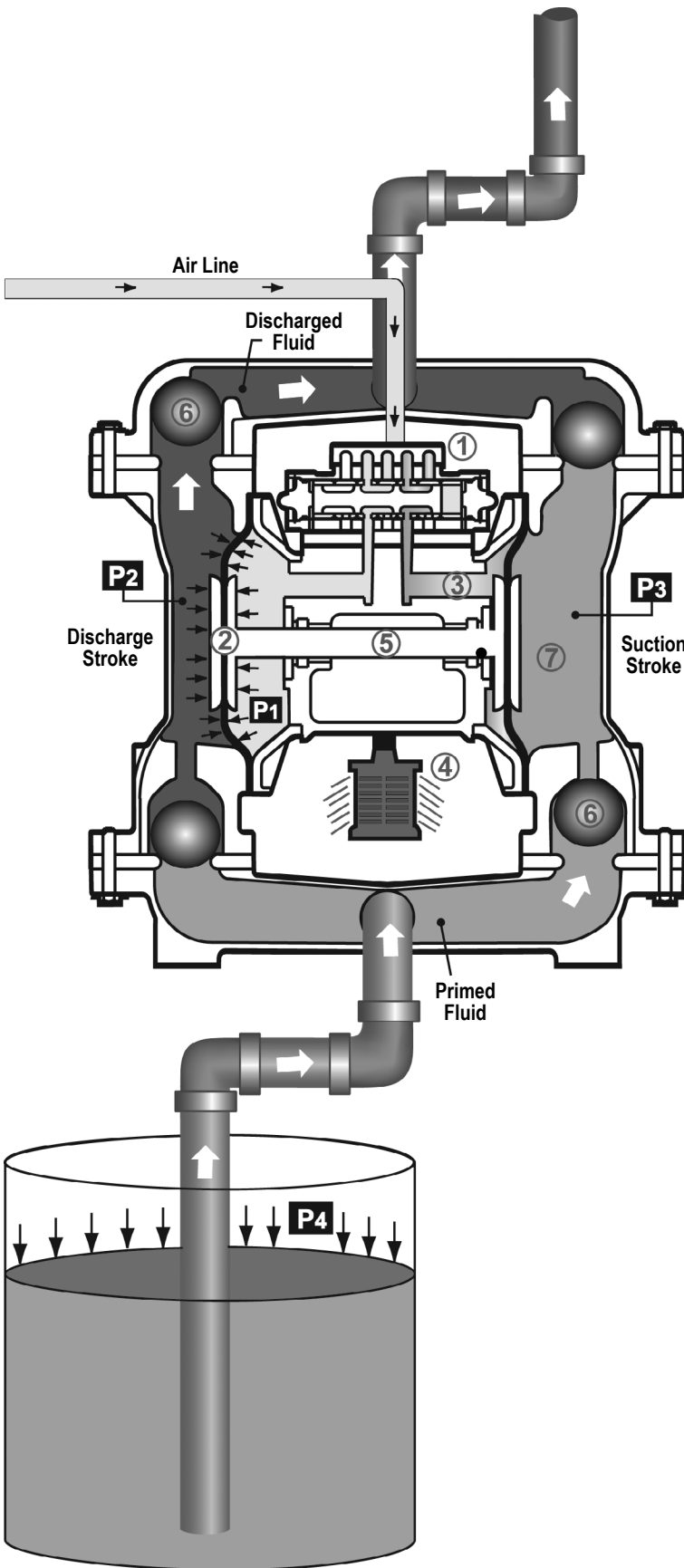
The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure (**P3**) increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure (**P4**) to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber.

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

## SUBMERGED ILLUSTRATION



Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.

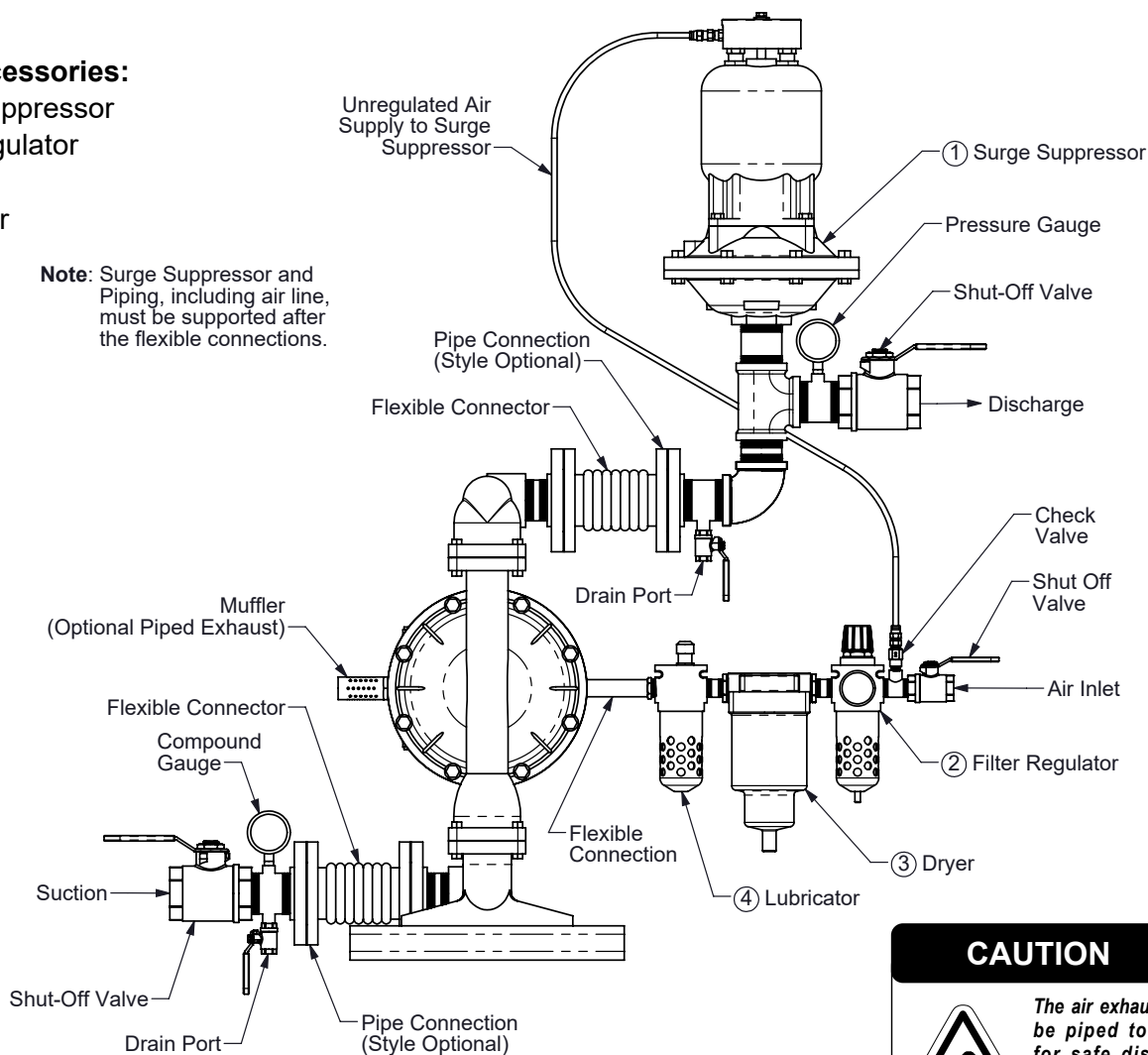


# Recommended Installation Guide

## Available Accessories:

1. Surge Suppressor
2. Filter/Regulator
3. Air Dryer
4. Lubricator

**Note:** Surge Suppressor and Piping, including air line, must be supported after the flexible connections.



## CAUTION



*The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.*

## Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

## Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

## Air Valve Lubrication

The air distribution system is designed to operate **WITHOUT** lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

## Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

## Air Inlet And Priming

To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

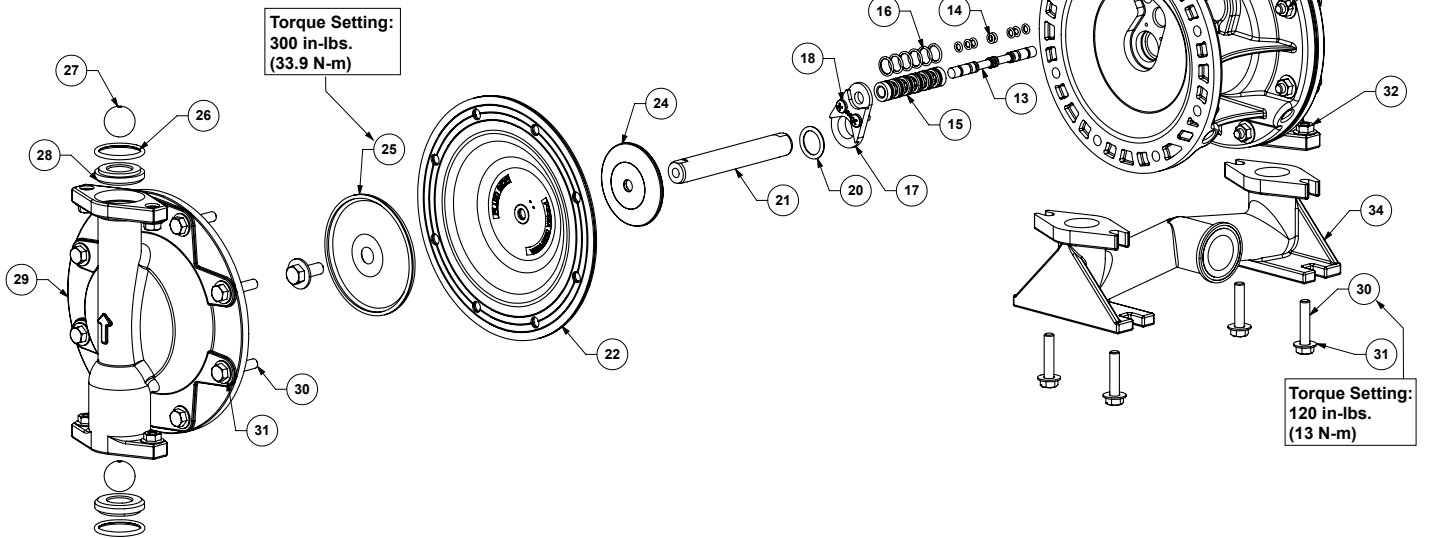
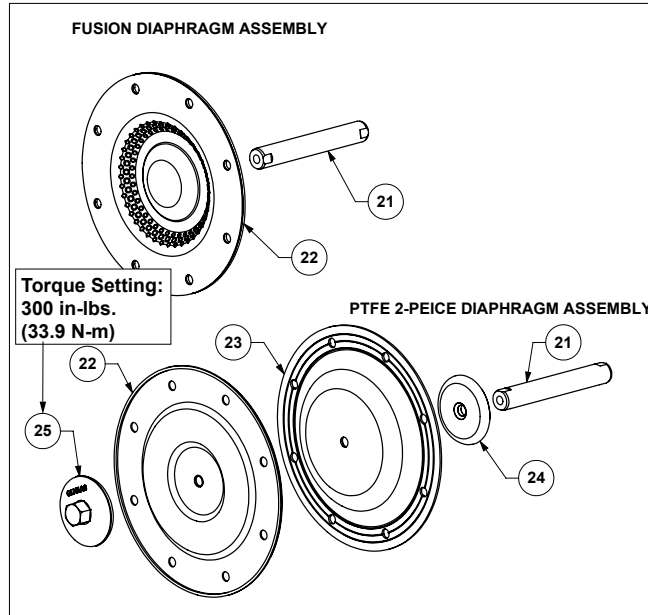
# Troubleshooting Guide

| Symptom:                                                            | Potential Cause(s):                                                               | Recommendation(s):                                                                                                                                                                                                                   |
|---------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Pump Cycles Once</b>                                             | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).                                                                                      |
|                                                                     | Air valve or intermediate gaskets installed incorrectly.                          | Install gaskets with holes properly aligned.                                                                                                                                                                                         |
|                                                                     | Bent or missing actuator plunger.                                                 | Remove pilot valve and inspect actuator plungers.                                                                                                                                                                                    |
| <b>Pump Will Not Operate / Cycle</b>                                | Pump is over lubricated.                                                          | Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.                                                                                                                                     |
|                                                                     | Lack of air (line size, PSI, CFM).                                                | Check the air line size and length, compressor capacity (HP vs. CFM required).                                                                                                                                                       |
|                                                                     | Check air distribution system.                                                    | Disassemble and inspect main air distribution valve, pilot valve and pilot valve actuators.                                                                                                                                          |
|                                                                     | Discharge line is blocked or clogged manifolds.                                   | Check for inadvertently closed discharge line valves. Clean discharge manifolds/piping.                                                                                                                                              |
|                                                                     | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).                                                                                      |
|                                                                     | Blocked air exhaust muffler.                                                      | Remove muffler screen, clean or de-ice, and re-install.                                                                                                                                                                              |
|                                                                     | Pumped fluid in air exhaust muffler.                                              | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.                                                                                                                                          |
|                                                                     | Pump chamber is blocked.                                                          | Disassemble and inspect wetted chambers. Remove or flush any obstructions.                                                                                                                                                           |
| <b>Pump Cycles and Will Not Prime or No Flow</b>                    | Cavitation on suction side.                                                       | Check suction condition (move pump closer to product).                                                                                                                                                                               |
|                                                                     | Check valve obstructed. Valve ball(s) not seating properly or sticking.           | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Clean out around valve ball cage and valve seat area. Replace valve ball or valve seat if damaged. Use heavier valve ball material. |
|                                                                     | Valve ball(s) missing (pushed into chamber or manifold).                          | Worn valve ball or valve seat. Worn fingers in valve ball cage (replace part). Check Chemical Resistance Guide for compatibility.                                                                                                    |
|                                                                     | Valve ball(s) / seat(s) damaged or attacked by product.                           | Check Chemical Resistance Guide for compatibility.                                                                                                                                                                                   |
|                                                                     | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.                                                                                                                                                    |
|                                                                     | Suction line is blocked.                                                          | Remove or flush obstruction. Check and clear all suction screens or strainers.                                                                                                                                                       |
|                                                                     | Excessive suction lift.                                                           | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.                                                                                                                               |
|                                                                     | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.                                                                                                                                                                      |
|                                                                     | Pumped fluid in air exhaust muffler.                                              | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.                                                                                                                                          |
| <b>Pump Cycles Running Sluggish / Stalling, Flow Unsatisfactory</b> | Over lubrication.                                                                 | Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.                                                                                                                                     |
|                                                                     | Icing.                                                                            | Remove muffler screen, de-ice, and re-install. Install a point of use air drier.                                                                                                                                                     |
|                                                                     | Clogged manifolds.                                                                | Clean manifolds to allow proper air flow.                                                                                                                                                                                            |
|                                                                     | Deadhead (system pressure meets or exceeds air supply pressure).                  | Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).                                                                                      |
|                                                                     | Cavitation on suction side.                                                       | Check suction (move pump closer to product).                                                                                                                                                                                         |
|                                                                     | Lack of air (line size, PSI, CFM).                                                | Check the air line size, length, compressor capacity.                                                                                                                                                                                |
|                                                                     | Excessive suction lift.                                                           | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.                                                                                                                               |
|                                                                     | Air supply pressure or volume exceeds system hd.                                  | Decrease inlet air (press. and vol.) to the pump. Pump is cavitating the fluid by fast cycling.                                                                                                                                      |
|                                                                     | Undersized suction line.                                                          | Meet or exceed pump connections.                                                                                                                                                                                                     |
|                                                                     | Restrictive or undersized air line.                                               | Install a larger air line and connection.                                                                                                                                                                                            |
|                                                                     | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.                                                                                                                                                                      |
|                                                                     | Suction line is blocked.                                                          | Remove or flush obstruction. Check and clear all suction screens or strainers.                                                                                                                                                       |
|                                                                     | Pumped fluid in air exhaust muffler.                                              | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.                                                                                                                                          |
|                                                                     | Check valve obstructed.                                                           | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.                                                                                                                                     |
|                                                                     | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.                                                                                                                                                    |
|                                                                     | Entrained air or vapor lock in chamber(s).                                        | Purge chambers through tapped chamber vent plugs. Purging the chambers of air can be dangerous.                                                                                                                                      |
| <b>Product Leaking Through Exhaust</b>                              | Diaphragm failure, or diaphragm plates loose.                                     | Replace diaphragms, check for damage and ensure diaphragm plates are tight.                                                                                                                                                          |
|                                                                     | Diaphragm stretched around center hole or bolt holes.                             | Check for excessive inlet pressure or air pressure. Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.                                                            |
| <b>Premature Diaphragm Failure</b>                                  | Cavitation.                                                                       | Enlarge pipe diameter on suction side of pump.                                                                                                                                                                                       |
|                                                                     | Excessive flooded suction pressure.                                               | Move pump closer to product. Raise pump/place pump on top of tank to reduce inlet pressure. Install Back pressure device (Tech bulletin 41r). Add accumulation tank or pulsation dampener.                                           |
|                                                                     | Misapplication (chemical/physical incompatibility).                               | Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.                                                                                                                |
|                                                                     | Incorrect diaphragm plates or plates on backwards, installed incorrectly or worn. | Check Operating Manual to check for correct part and installation. Ensure outer plates have not been worn to a sharp edge.                                                                                                           |
| <b>Unbalanced Cycling</b>                                           | Excessive suction lift.                                                           | For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.                                                                                                                               |
|                                                                     | Undersized suction line.                                                          | Meet or exceed pump connections.                                                                                                                                                                                                     |
|                                                                     | Pumped fluid in air exhaust muffler.                                              | Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.                                                                                                                                          |
|                                                                     | Suction side air leakage or air in product.                                       | Visually inspect all suction-side gaskets and pipe connections.                                                                                                                                                                      |
|                                                                     | Check valve obstructed.                                                           | Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.                                                                                                                                     |
|                                                                     | Check valve and/or seat is worn or needs adjusting.                               | Inspect check valves and seats for wear and proper setting. Replace if necessary.                                                                                                                                                    |
|                                                                     | Entrained air or vapor lock in chamber(s).                                        | Purge chambers through tapped chamber vent plugs.                                                                                                                                                                                    |

For additional troubleshooting tips contact After Sales Support at [service.warrenrupp@idexcorp.com](mailto:service.warrenrupp@idexcorp.com) or 419-524-8388

# Composite Repair Parts Drawing

3: EXP VIEW



## Service & Repair Kits

- 476.378.351 Wet End Kit**  
Santoprene Diaphragms, PTFE Check Balls,  
PTFE Seat O-Rings
- 476.378.350 Wet End Kit**  
FDA Hytrel Diaphragms, FDA Hytrel Check Balls,  
PTFE Seat O-Rings
- 476.378.663 Wet End Kit**  
FDA Hytrel Diaphragms, PTFE Diaphragms,  
PTFE Check Balls, PTFE Seat O-Rings

- 476.378.659 Wet End Kit**  
1-Piece PTFE Diaphragms, PTFE Check Balls,  
PTFE Seat O-Rings
- 476.011.000 Air End Kit**  
Sleeve and Spool Set, Shaft Retainer, Air Diverter,  
Buna Gaskets, Buna O-rings, Buna U-Cup Seals,  
Main Shaft Retainer

# Composite Repair Parts List

| Air Valve Assembly              |      |                                                          |              |                |              |             |
|---------------------------------|------|----------------------------------------------------------|--------------|----------------|--------------|-------------|
| Item #                          | Qty. | Description                                              | Part Number  |                |              |             |
|                                 |      | Air Side Repair Kit (Includes Items 3,4,6-9,12-15,16,18) | 476.011.000  |                |              |             |
| -                               | 1    | Valve Body Assembly (Includes items 1-11)                | 031.V005.552 |                |              |             |
| 1                               | 1    | Valve Body                                               | E100A        |                |              |             |
| 2                               | 1    | Valve Spool Assembly (Includes items 3&4)                | E100BUB ASY  |                |              |             |
| 3                               | 1    | Large Valve Spool U-Cup                                  | P98-104A     |                |              |             |
| 4                               | 1    | Small Valve Spool U-Cup                                  | P98-104AUB   |                |              |             |
| 5                               | 1    | End Cap Assembly (Includes O-Ring)                       | E500D ASY    |                |              |             |
| 6                               | 1    | Reducing End Cap Assembly (Includes O-Rings)             | E500DUB ASY  |                |              |             |
| 7                               | 2    | Staple                                                   | E500F        |                |              |             |
| 8                               | 1    | CT Air Diverter                                          | E100CT       |                |              |             |
| 9                               | 1    | Air Diverter Plate                                       | E100H        |                |              |             |
| 10                              | 1    | Air Valve Gasket                                         | 360.V002.360 |                |              |             |
| 11                              | 4    | Mounting Screws (8 included on Air Valve Assembly)       | S1004        |                |              |             |
| Center Section Assembly         |      |                                                          |              |                |              |             |
| Item #                          | Qty. | Description                                              | Part Number  |                |              |             |
| 12                              | 1    | Center Section                                           | E101A        |                |              |             |
|                                 |      | Pilot Repair Kit (Includes Items 13-17)                  | 476.V010.000 |                |              |             |
| 13                              | 1    | Pilot Spool ASY (includes item 14)                       | 775.V004.000 |                |              |             |
| 14                              | 8    | Pilot Spool O-Rings                                      | 560.023.358  |                |              |             |
| 15                              | 1    | Pilot Valve Sleeve ASY (includes item 16)                | 755.V004.000 |                |              |             |
| 16                              | 6    | Pilot Valve Sleeve O-Rings                               | 560.101.358  |                |              |             |
| 17                              | 2    | Shaft/Pilot Retainer                                     | 670.V002.554 |                |              |             |
| 18                              | 4    | Retainer Screw                                           | E101C        |                |              |             |
| 19                              | 1    | Muffler                                                  | 530.062.000  |                |              |             |
| Diaphragm Assembly / Elastomers |      |                                                          |              |                |              |             |
| Item #                          | Qty. | Description                                              | Part Number  |                |              |             |
|                                 |      |                                                          | FDA Hytrel   | FDA Santoprene | PTFE 2-Piece | PTFE Fusion |
| 20                              | 2    | Main Shaft O-Ring                                        | P50-403      |                |              |             |
| 21                              | 1    | Main Shaft                                               | 685.V001.120 |                | P50-108      |             |
| 22                              | 2    | Diaphragm                                                | V183TPEFG    | V183TPEXLFG    | V183TF-1     | V183F       |
| 23                              | 2    | Back-Up Diaphragm                                        | N/A          |                | V183TB       | N/A         |
| 24                              | 2    | Inner Diaphragm Plate                                    | SV181C       |                |              | N/A         |
| 25                              | 2    | Outer Diaphragm Plate                                    | SV181BASY    |                | SV181TOFG    | N/A         |
| 26                              | 4    | Valve Seat O-Ring                                        | SV190TF      |                |              |             |
| 27                              | 4    | Valve Ball                                               | V191TPEFG    | V191TF         |              |             |
| Wet End Assembly                |      |                                                          |              |                |              |             |
| Item #                          | Qty. | Description                                              | Part Number  |                |              |             |
| 28                              | 4    | Valve Seat                                               | SV190        |                |              |             |
| 29                              | 2    | Water Chamber                                            | SV185FG      |                |              |             |
| 30                              | 16   | Water Chamber Bolt                                       | SV189D       |                |              |             |
| 31                              | 16   | Water Chamber Washer                                     | SV189C       |                |              |             |
| 32                              | 16   | Water Chamber Nut                                        | SV185B       |                |              |             |
| 33                              | 1    | Discharge Manifold                                       | SV186FG      |                |              |             |
| 34                              | 1    | Suction Manifold                                         | SV187FG      |                |              |             |
| 30                              | 8    | Manifold Bolt                                            | SV189D       |                |              |             |
| 31                              | 8    | Manifold Washer                                          | SV189C       |                |              |             |
| 32                              | 8    | Manifold Nut                                             | SV185B       |                |              |             |

3: EXP VIEW

# 5 - YEAR Limited Product Warranty

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include Warren Rupp®, SANDPIPER®, SANDPIPER Signature Series™, MARATHON®, Porta-Pump®, SludgeMaster™ and Tranquilizer®.

The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

~ See [sandpiperpump.com/content/warranty-certifications](http://sandpiperpump.com/content/warranty-certifications) for complete warranty, including terms and conditions, limitations and exclusions. ~



## EC Declaration of Conformity

Manufacturer:  
Warren Rupp, Inc.  
800 N. Main Street  
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: DSB Series, DMF Series, G Series, HDB Series, HDF Series, HP Series, F Series, MS Series, S Series, SL Series, SP Series, SSB Series, T Series, U1F Series, WR Series; High Pressure Pump Models: EH Series, GH Series, SH Series; Submersible Pump Models: SMA3 Series, SPA Series; and Surge Dampener/Suppressor Models: DA Series, TA Series comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 3, 2022

DATE/APPROVAL/TITLE:

Technical File on record with:  
DEKRA Certification B.V.  
Meander 1051  
6825 MJ Arnhem  
The Netherlands

A handwritten signature in dark ink, appearing to read 'Dennis Hall', written over a horizontal line.

Signature of authorized person

Dennis Hall

Printed name of authorized person

Engineering Manager

Title





## EC Declaration of Conformity

Manufacturer:  
Warren Rupp, Inc.  
800 N. Main Street  
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: DSB Series, DMF Series, G Series, HDB Series, HDF Series, HP Series, F Series, MS Series, S Series, SL Series, SP Series, SSB Series, T Series, U1F Series, WR Series; High Pressure Pump Models: EH Series, GH Series, SH Series; Submersible Pump Models: SMA3 Series, SPA Series; and Surge Dampener/Suppressor Models: DA Series, TA Series comply with the United Kingdom Statutory Instruments 2008 No. 1597, The Supply of Machinery (Safety) Regulations 2008, according to Annex VIII. This product has used Designated Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 17, 2022

DATE/APPROVAL/TITLE:

Technical File on record with:  
DEKRA Certification UK Limited  
Stokenchurch House  
Oxford Road  
Stokenchurch  
HP14 3SX

Signature of authorized person

Dennis Hall

Printed name of authorized person

Engineering Manager

Title



SCAN ME

Register Your Pump



# Declaration of Compliance

**Manufacturer: Warren Rupp, Inc., 800 N. Main Street, Mansfield, Ohio, 44902 USA**

certifies that the below Air-Operated Double Diaphragm Food Processing Pump Models and Tranquilizer® Surge Suppressor Models comply with the European Community Regulations:

(EC) No 1935/2004 for Food Contact Materials

(EC) No 2023/2006 Good Manufacturing Practice

(EU) No 10/2011 on plastic materials and articles intended to come in contact with food

## Food Processing Pump Models:

|                |                |                |                |
|----------------|----------------|----------------|----------------|
| F##B1SDD#TF600 | F##B1SHD#TF600 | F##B1SKD#TF600 | F##B1SZD#TF600 |
| F##B1SDH#TF600 | F##B1SHH#TF600 | F##B1SKH#TF600 | F##B1SZH#TF600 |
| F##B1SDS#TF600 | F##B1SHS#TF600 | F##B1SKS#TF600 | F##B1SZS#TF600 |
| F15B1SDS#TC600 | F15B1SHS#TC600 | F15B1SKS#TC600 | F15B1SZS#TC600 |
| F20B1SDS#TC600 | F20B1SHS#TC600 | F20B1SKS#TC600 | F20B1SZS#TC600 |
| SSB2,TD3SS     |                |                | F05B1S#SPTF000 |
| T##B1SSS#TS600 | T##B1SAS#TS600 | T##B1SDS#TS600 | T##B1SLS#TS600 |
| T##B1SST#TS600 | T##B1SAT#TS600 | T##B1SDT#TS600 | T##B1SLT#TS600 |
|                |                |                | T##B1SZS#TS600 |
|                |                |                | T##B1SZT#TS600 |

## Tranquilizer® Surge Suppressors:

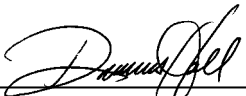
|                |            |             |             |            |
|----------------|------------|-------------|-------------|------------|
| TA1,NG1SS.     | TA2,NG2SS. | TA25,NG1SS. | TA50,NG2SS. | TA25, Z1SS |
| TA1-1/2,NG1SS. | TA3,NG2SS. | TA40,NG1SS. | TA80,NG2SS. |            |

- Materials used in equipment intended for food contact (Annex I (EC) No 1935/2004) :
  - Rubber
  - Metals & Alloys
  - Plastics

Plastic Materials: PTFE and FKM/ PTFE coated

The plastic components are suitable to come in contact with multiple food types, provided that storage contact time does not exceed 1/2 hour, contact temperature does not exceed 40°C and maximum operating temperatures within the instructions manual are not exceeded. Diaphragm failure may allow process fluids to come in contact with nonconforming materials. Regular inspections are recommended.

- This Declaration is based on :
  - Declaration of Conformities from raw material suppliers
  - Total Migration Analysis per (EU) No 10/2011
- Supporting document will be made available to competent authorities to demonstrate compliance

  
Signature of authorized person

Dennis Hall  
Printed name of authorized person

February 8, 2013  
Date of issue

Engineering Manager  
Title

December 2, 2025  
Date of revision

