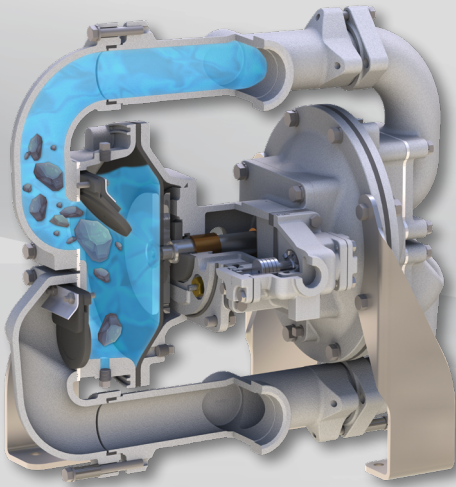
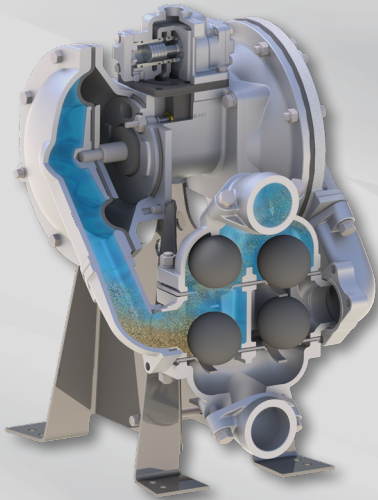


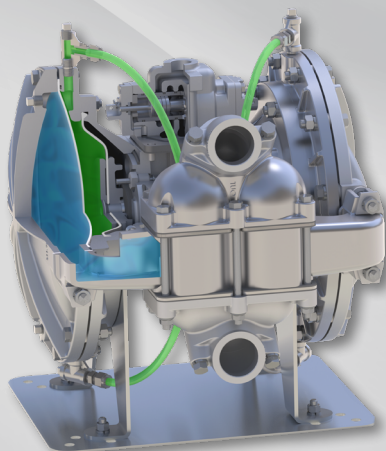
AODD PUMPS FOR YOUR MOST SEVERE APPLICATIONS



HEAVY DUTY
FLAP VALVE PUMP



HEAVY DUTY
BALL VALVE PUMP



CONTAINMENT DUTY
BALL VALVE PUMP



OUR SIGNATURE ENSURES YOUR SUCCESS

SANDPIPER Signature Series™ AODD pumps are engineered to deliver industry leading durability and performance, even for your most severe applications and environments.



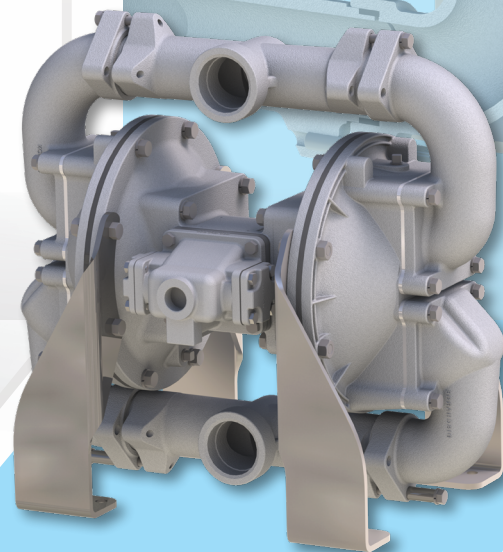
ROBUST DIAPHRAGM CONNECTING ROD

Guaranteed not to yield under tension, compression, or bending



5 YEAR LIMITED PRODUCT WARRANTY

5 Year Guarantee for defects in material or workmanship



Heavy Duty Flap Valve

For fluids containing
up to line size solids.



Heavy Duty Ball Valve

For fluids containing settling,
suspended & floating solids.



Containment Duty Ball Valve

The only complete line of AODD
pumps featuring superior fluid
containment; protecting your
people, environment and pump.

LEARN MORE AT: SANDPIPERPUMP.COM/SIGNATURE-SERIES

HEAVY DUTY FLAP VALVE PUMP

FOR FLUIDS CONTAINING UP TO LINE SIZE SOLIDS

TECH SPECS:

SIZES: 1 - 4" (25 - 102 mm) **FLOW:** 70 - 310 GPM (265 - 1173 LPM)

SOLIDS HANDLING: 1 - 3" (25 - 76 mm) **DISPLACEMENT:** .1 - 1.6 gallons (.38 - 6.06 liters)

CONSTRUCTION: Aluminum, Cast Iron, Stainless Steel, Polypropylene

ELASTOMERS: (Diaphragms & Flaps) Nitrile, Neoprene, Hytrel®, Santoprene®, Fluorocarbon, EPDM, Urethane

PUMPS UP TO LINE SIZE SOLIDS

Flap Valve construction has a larger flow area than Ball Valve pumps and allows up to line size solids to pass directly through the pump.

BOTTOM DISCHARGE PORTING

Allows settling solids to pass through the pump and not settle inside the pumping chamber, preventing damage and premature wear.

SUPERIOR SUCTION LIFT

Dry prime suction lift up to 24 feet, in water; which is 5% greater than typical Ball Valve pumps.

EASIEST AODD PUMP TO MAINTAIN

Quick access to serviceable components to help increase productivity and reduce downtime.

Santoprene® is a registered tradename of Exxon Mobil Corp. Hytrel® is a registered trademark of E.I. du Pont de Nemours and Company.



Diaphragm Wear Pads

Extend diaphragm life by reducing the frictional stresses associated with the outer diaphragm plate



Thick Manifold and Chamber Walls

Greater wear resistance when pumping solids and solid laden slurries, providing extended service life



ESADS+Plus Air Distribution System

Allows for quick and easy access to the main air valve components without removing it from service



All Bolted Construction

Ensures sealing forces are applied evenly across the pump for leak-free operation



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Industry leading durability and performance
for your most severe applications

HD FLAP

APPLICATIONS			
FLUID CHARACTERISTICS	Water		
	Suspended Solids		
	Non-Suspended Solids		
	Line Size Solids		
	Sludge/Slurry		
	High Viscosity (Flowable Fluids)		
	Erosion/ Abrasive Fluids	High	
		Mod.	
		Low	
Corrosion			
INSTALLATION	Permanent		
	Portable		
	Containment/ Prevention		
	Flooded Suction		
	Suction Lift		
	Submerged		
DUTY	Intermittent/ On-Demand		
	Continuous		

☑ = Best ☒ = Suited ! = Limitations

⚠ = Use listed pump



Robust Diaphragm Connecting Rod

Guaranteed not to bend or break; assures reliable and consistent diaphragm operation



Cross-Drilled Directional Spool Valve

Guarantees the pump will not stall and ensures on / off reliability



Heavy Duty Actuator Plungers

Ensures reliable pilot valve operation



Stainless Steel Check Valve Seats

Provide long-lasting abrasion resistance and solids handling durability

HEAVY DUTY BALL VALVE PUMP

FOR FLUIDS CONTAINING SETTLING, SUSPENDED & FLOATING SOLIDS

TECH SPECS:

SIZES: 1 - 4" (25 - 102 mm) **FLOW:** 42 - 300 GPM (159 - 1136 LPM)

SOLIDS HANDLING: .25 - .875" (6 - 22 mm) **DISPLACEMENT:** .9 - 2.0 gallons (.34 - 7.6 liters)

CONSTRUCTION: Aluminum, Cast Iron, Stainless Steel, Alloy C

ELASTOMERS: (Diaphragms, Check Balls, Seats) Nitrile, Neoprene, Santoprene®, PTFE, Fluorocarbon, Hytrel®, EPDM

DOWN PORTED OPTION

For fluids containing settling solids. Solids collect in the elbow instead of the diaphragm chamber and are discharged, limiting wear on the diaphragm and components.

TOP PORTED OPTION

For fluids containing floating solids, suspended solids, or entrained gases. Discharge port is on top of the pump for easier evacuation and less build-up of solid material or gases.

SIDE PORTED OPTION (1" & 1-1/2" ONLY)

For use in confined spaces. The ports are positioned with the center of the pump, allowing for installation in small or confined spaces.

WEIGHTED CHECK VALVE BALLS

Feature a metallic core that is 30-60% heavier than a solid rubber check ball, helping to improve performance with viscous fluids.



Diaphragm Wear Pads

Extend diaphragm life by reducing the frictional stresses associated with the outer diaphragm plate



Thick Manifold and Chamber Walls

Greater wear resistance when pumping solids and solid laden slurries, providing extended service life



ESADS+Plus Air Distribution System

Allows for quick and easy access to the main air valve components without removing it from service



All Bolted Construction

Ensures sealing forces are applied evenly across the pump for leak-free operation



OUR SIGNATURE ENSURES YOUR SUCCESS

Industry leading durability and performance
for your most severe applications

APPLICATIONS		
FLUID CHARACTERISTICS	Water	☑
	Suspended Solids	☑
	Non-Suspended Solids	☑
	Line Size Solids	⚠ HD FLAP
	Sludge/Slurry	☑
	High Viscosity (Flowable Fluids)	☑
	Erosion/ Abrasive Fluids	High
		Mod.
		Low
	Corrosion	☒
INSTALLATION	Permanent	☑
	Portable	☒
	Containment/ Prevention	!
	Flooded Suction	☑
	Suction Lift	☒
	Submerged	☒
DUTY	Intermittent/ On-Demand	☑
	Continuous	☑

☑ Best ☒ Suited ! = Limitations
⚠ = Use listed pump

HDBALL



Robust Diaphragm Connecting Rod

Guaranteed not to bend or break; assures reliable and consistent diaphragm operation



Cross-Drilled Directional Spool Valve

Guarantees the pump will not stall and ensures on / off reliability



Heavy Duty Actuator Plungers

Ensures reliable pilot valve operation



Large Flow Area

Reduces fluid velocity through pump, which often lessens wear

CONTAINMENT DUTY BALL VALVE

THE ONLY COMPLETE LINE OF AODD PUMPS FEATURING SUPERIOR FLUID CONTAINMENT; PROTECTING YOUR PEOPLE, ENVIRONMENT

TECH SPECS:

SIZES: 1 - 3" (25 - 76 mm) **FLOW:** 42 - 238 GPM (159 - 901 LPM)

SOLIDS HANDLING: .25 - .71" (6 - 18 mm) **DISPLACEMENT:** .09 - .9 gallon (.34 - 3.4 liters)

CONSTRUCTION: Aluminum, Cast Iron, Polypropylene, PVDF

ELASTOMERS: (Diaphragms, Check Valves, Seats) PTFE, Neoprene, Fluorocarbon, Santoprene®

NO LOST SYSTEM FLUID

Perfect for pumping fluids that are dangerous to your people or the environment. Makes repairs easy, as the Air Side of the pump does not get contaminated.

NO COSTLY CLEANUP

When a typical AODD pump has a diaphragm breach, the system fluid passes through the Air Side of the pump and out into the environment. Clean-up is expensive and time consuming.

2 DIAPHRAGMS ARE BETTER THAN 1

Features two diaphragms. The space between the diaphragms creates a barrier between the Air Side and Wet Side of the pump, preventing escape of the fluid to the environment when the pumping diaphragm becomes breached.

VISUAL LEAK DETECTION

Alerts the user when there is a diaphragm breach before any of the system fluid can escape to the environment. Also available with electronic and mechanical leak detectors.



Pumping Diaphragm

Stays in contact with the fluid and moves it through the system



Driver Diaphragm

Stays in contact with the Air Side of the pump and is hydraulically locked to the Pumping Diaphragm



Containment Chamber

Area between the two diaphragms, creating a barrier between the Air Side and Wet Side



ESADS+Plus Air Distribution System

Allows for quick and easy access to the main air valve components without removing it from service

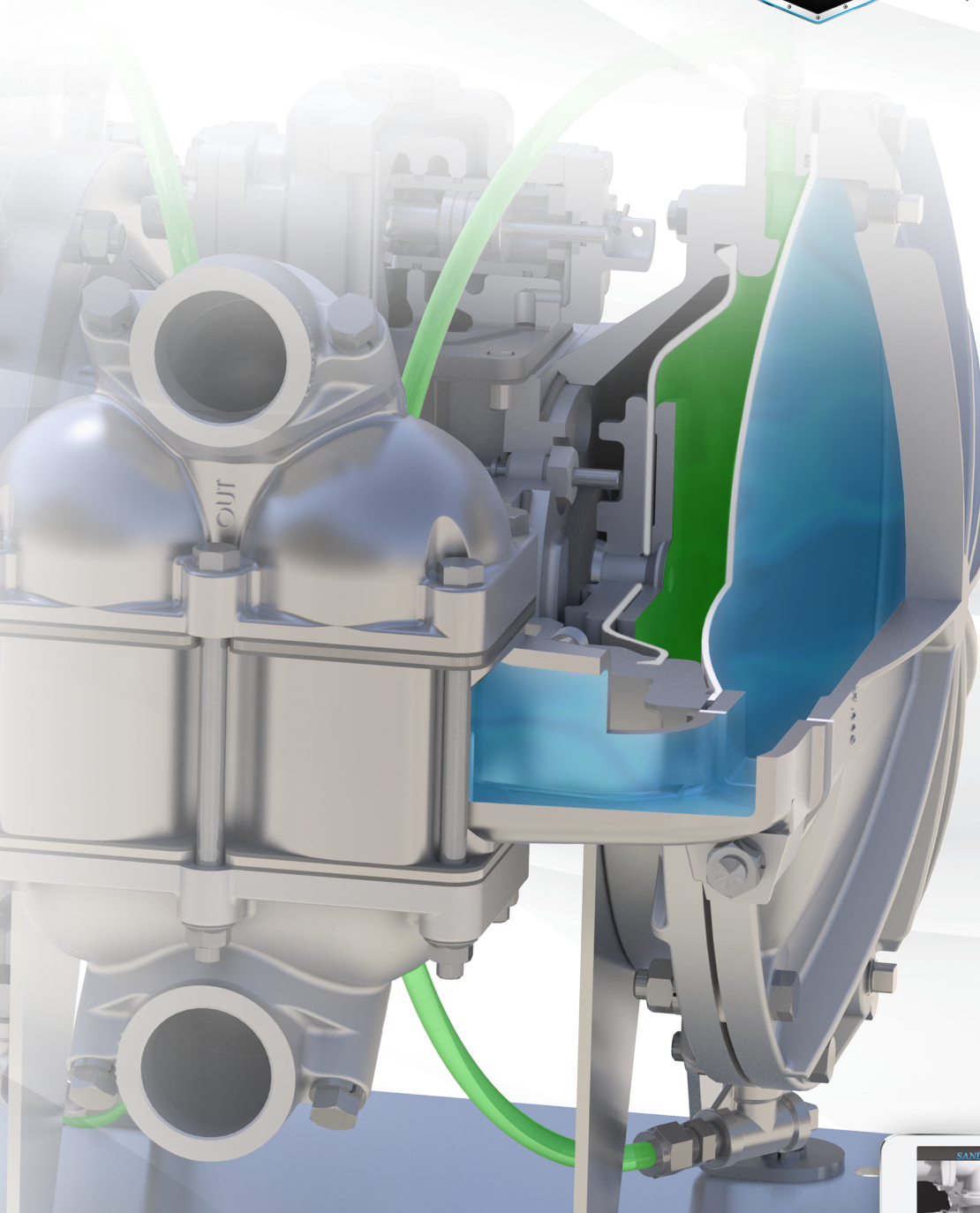
VE PUMPS

MENT & PUMP



OUR SIGNATURE ENSURES YOUR SUCCESS

Industry leading durability and performance
for your most severe applications



APPLICATIONS		
FLUID CHARACTERISTICS	Water	☒
	Suspended Solids	☐
	Non-Suspended Solids	☐ NOT RECOMMENDED
	Line Size Solids	☐ NOT RECOMMENDED
	Sludge/Slurry	☐ !
	High Viscosity (Flowable Fluids)	☐
	Erosion/ Abrasive Fluids	High ☐ !
		Mod. ☐ !
		Low ☐
	Corrosion	☒
INSTALLATION	Permanent	☐
	Portable	☒
	Containment/ Prevention	☒
	Flooded Suction	☐
	Suction Lift	☐
	Submerged	☐ !
DUTY	Intermittent/ On-Demand	☒
	Continuous	☐

☒ Best ☐ Suited ! = Limitations
☐ = Use listed pump



WATCH THE VIDEO TO LEARN MORE:
SANDPIPERPUMP.COM/CONTAINMENT



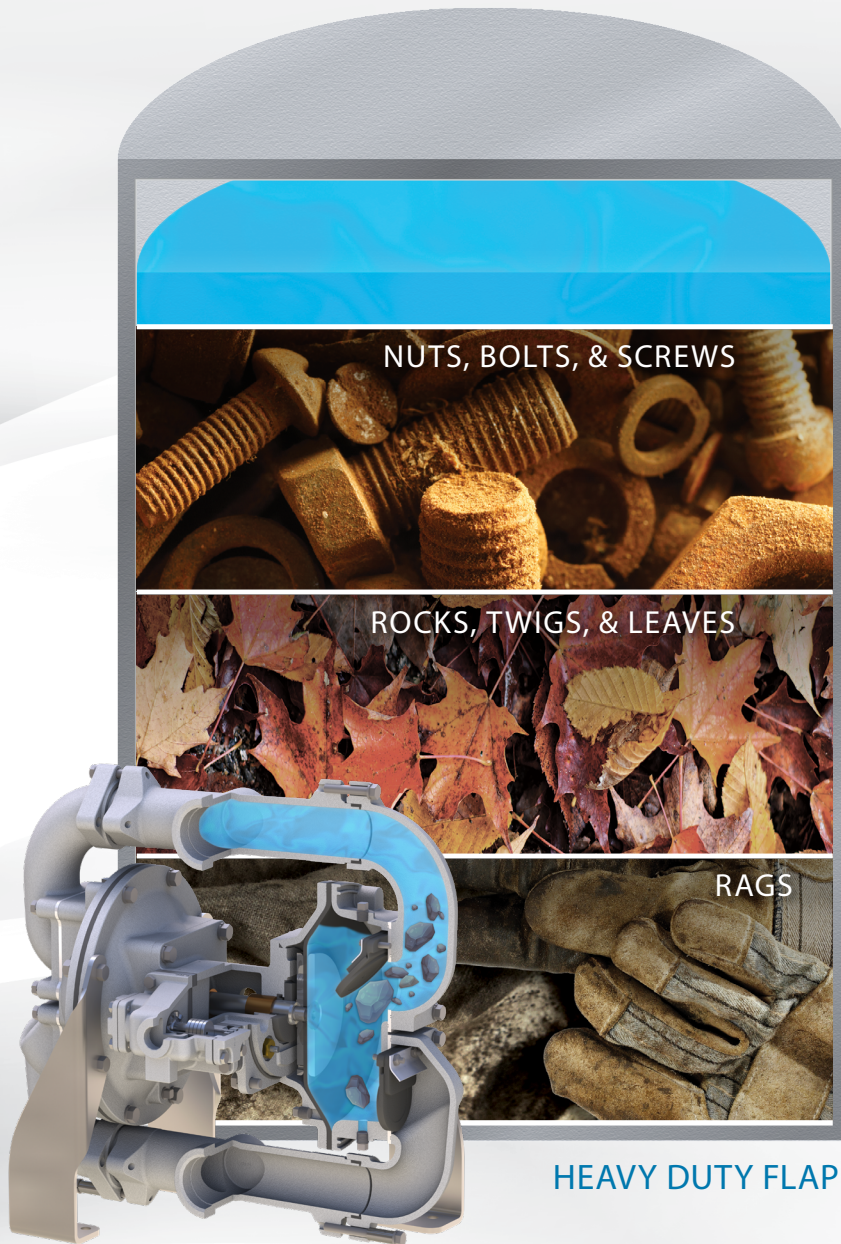
Robust Diaphragm Connecting Rod
 Guaranteed not to bend or break; assures reliable
 and consistent diaphragm operation



Cross-Drilled Directional Spool Valve
 Guarantees the pump will not stall and ensures
 on / off reliability

ARE YOU USING THE CORRECT

SANDPIPER SIGNATURE SERIES™ - THE ONLY AODD PUMPS DESIGNED TO OPERATE UNDER THE MOST SEVERE CONDITIONS



SANDPIPER SIGNATURE SERIES™: DESIGNED TO PROVIDE SUPERIOR PERFORMANCE

- Industrial Sumps
- Mine Dewatering
- Mud Transfer
- Filter Press
- Slurries
- Rendering
- Wastewater
- Pulp
- Ceramic Slip

PUMP?



PERFORMANCE WHERE OTHER AODD PUMPS FAIL

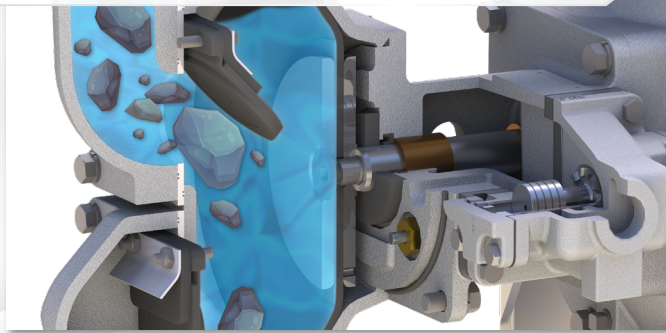
- Paints
- Glues
- Resins
- Food
- Chemicals
- Hydrocarbons
- Animal Fats
- Varnish
- Latex Lotions
- Asphalt Sealant
- Fertilizers
- Beer & Alcohol

SANDPIPER

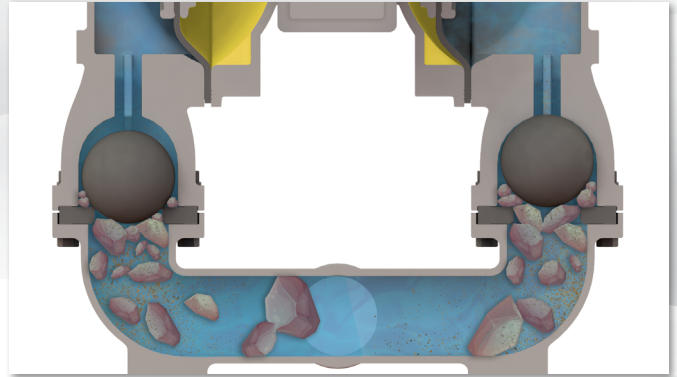
VS

COMPETITION

HEAVY DUTY FLAP VALVE PUMP

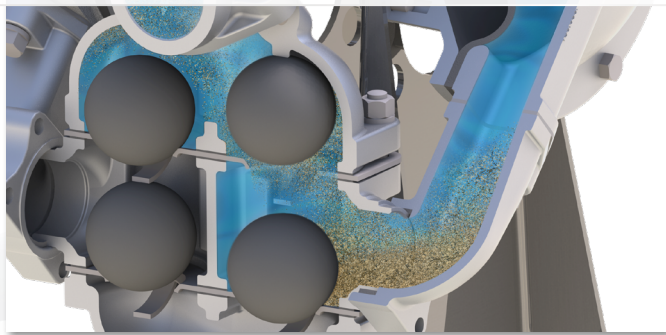


Large solids easily pass through pump

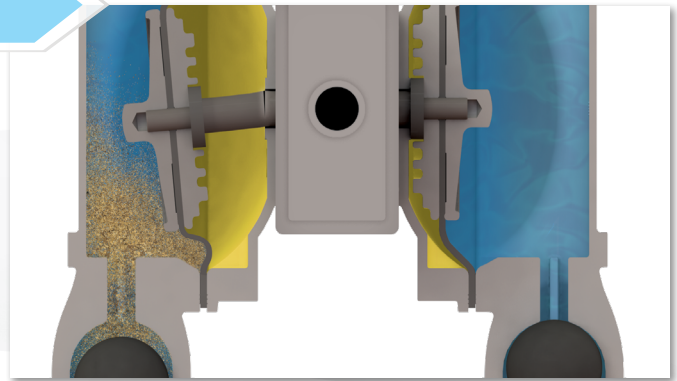


Large solids cannot pass through pump, affecting operation

HEAVY DUTY BALL VALVE PUMP

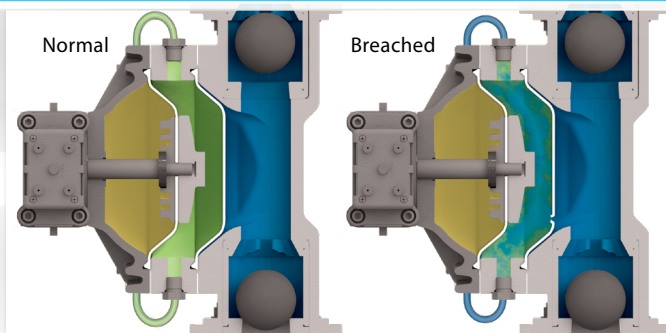


Settling solids easily pass through pump

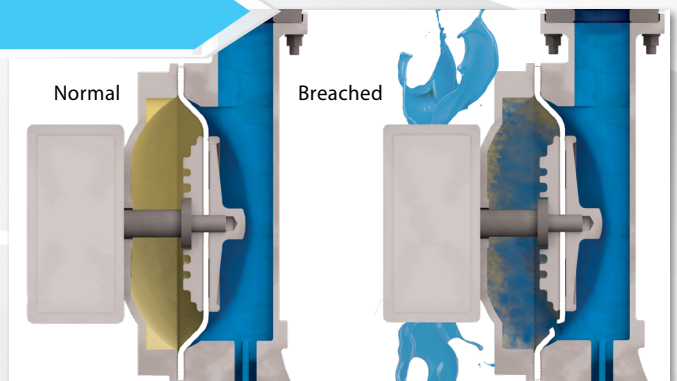


Settling solids collect inside pump, causing damage & affecting operation

CONTAINMENT DUTY BALL VALVE PUMP



Contains fluid when diaphragm becomes breached



Fluid escapes to environment when diaphragm becomes breached.

SANDPIPER®

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Phone: 419.524.8388 | Fax: 419.522.7867
SANDPIPERPUMP.COM



IDEX

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